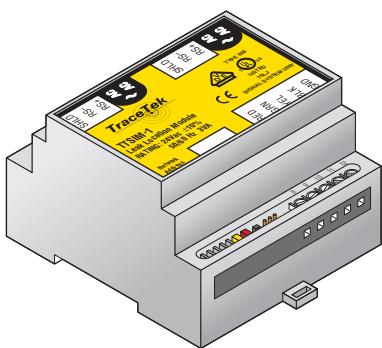


Installation/Operation Instructions



General Information

Please read these instructions and keep them in a safe place. These instructions must be followed carefully to ensure proper operation.

The TTSIM-1 has been designed for use with TraceTek® sensing cables, point sensors and normally open, dry contact devices (float switch, pressure or vacuum switch, optical probe with adapter, limit switch, etc.). Up to 1500 M (5000 feet) of sensor cable can be monitored by the TTSIM-1 (contact factory for information regarding longer monitoring distance).

The TTSIM-1 is designed for installation in ordinary (non-hazardous) areas. The TTSIM-1 requires 24 Vac 50/60 Hz to operate and this voltage can be supplied either locally or through the same four wire jumper cable used for communication.

The TTSIM-1 has five small LED's to indicate power, status and communications activity but no other user readout or interface. All alarm and monitoring functions are analyzed and displayed either at a TTDM alarm and control panel or at the operator console of a Building or Factory Automation System.

Installation Items (not supplied)

- 35 mm DIN rail mounting strip (for wall mounts or interior of large control cabinets) and attachment hardware.
- TT-RS485 power and telemetry jumper cable.
- Optional TTSIM-ENC-4X-Outdoors environmental enclosure for outdoor or corrosive environments, or TTSIM-ENC-4X-Indoors for indoor, non-corrosive environments.

Tools Required

- Small flat blade screwdriver
- Tools to mount DIN rail or enclosure

Storage

Keep the TTSIM-1 modules in a dry place prior to installation. Avoid damage to components.

Product Information

Supply Voltage	24Vac ±10% (21 to 27 Vac) 50/60 Hz
Power consumption	3 VA (3 watts)
Installation categories	Overvoltage Category II Pollution Degree 2
Temperature	Storage: -18°C to 60°C (0°F to 140°F) Operating: 0°C to 50°C (32°F to 122°F)
Enclosure	NEMA 1; IP20 Optional NEMA 4x; IP56

Approvals and Certifications



Additional Items

An agency-approved zener barrier must be used where sensing cable connected to the TTSIM-1 will be located in Class1 Div 1 (Zone 0 or Zone 1 in Europe) Hazardous Locations.

TTSIM-1 Sensor Interface Module Installation/Operation Instructions

Installing the TTSIM-1

Note: To avoid damage to the TTSIM-1, store the unit in it's packaging until ready to install.

Select the mounting position

Choose a location where the module will be protected from the elements, temperature extremes or vibration. The TTSIM-1 is designed to be snapped onto standard 35 mm DIN rail. Existing electrical or instrumentation cabinets with spare rail space make good mounting locations. It is also possible to install a small section of DIN rail directly on a wall or cabinet surface and mount the TTSIM-1 in any location as long as it does not create a tripping hazard or expose the TTSIM-1 to impact damage. The TTSIM-1 should be mounted within 1200 m (4000 feet) wire run from the controlling TTDM or control system host. (Contact the factory for methods to increase the wire run distance beyond 1200 m).

Important: The TTSIM-1 is an electronic unit. Take the following precautions to avoid damage to electronic components:

- Handle with care, avoid mechanical shock and impact.
- Keep dry.
- Avoid exposure to static electricity by touching a nearby piece of grounded equipment or water pipe prior to handling the TTSIM-1.
- Avoid contact with metal filings, grease, pipe dope and other contaminants.

Mounting the TTSIM-1 module (without NEMA 4x Enclosure--Figure 1)

- Secure a sufficient length of DIN rail to the desired mounting surface, or locate an existing DIN rail with sufficient space to install the TTSIM-1.
- Remove the TTSIM-1 from it's packaging and snap onto the DIN rail with the release tab towards the bottom.
- **Note:** When properly oriented, there will be two terminal strips on the top of the module and one on the bottom. See Figure 1.

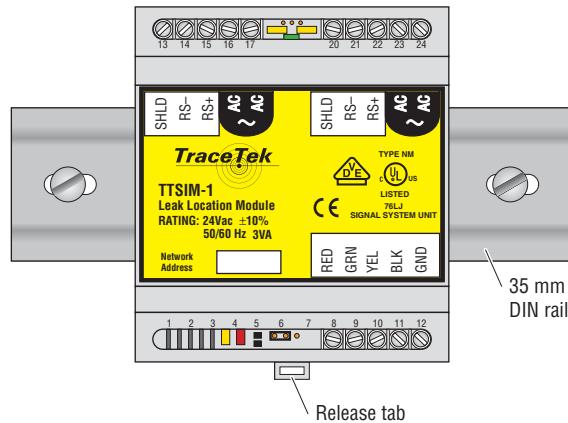


Figure 1. DIN Rail Mount

Mounting the TTSIM-1 module in the optional NEMA-4X Enclosure--Figure 2

- Plan conduit alignment and drill holes as necessary.
- A typical outdoor or harsh environment installation will require up to three holes in the TTSIM-ENC: one for inbound power and telemetry, one for outbound power and telemetry and one for the sensor cable leader. See Figure 2.
- Secure the TTSIM-ENC to any convenient vertical surface using the four corner mounting holes and hardware suitable for the selected surface.
- Rough-in conduit as required and pull the cables for power and telemetry. Leave approximately 20cm (8") for connections to TTSIM terminals. Pull in the sensor circuit leader cable.
- In order to provide maximum electrostatic discharge protection, and to be CE compliant, the DIN rail must be grounded.

Note: Rough-in and final connections do not have to be completed at the same time, however make sure to replace the cover and tighten the cover screws if the enclosure will be left in a partially installed condition overnight or longer.

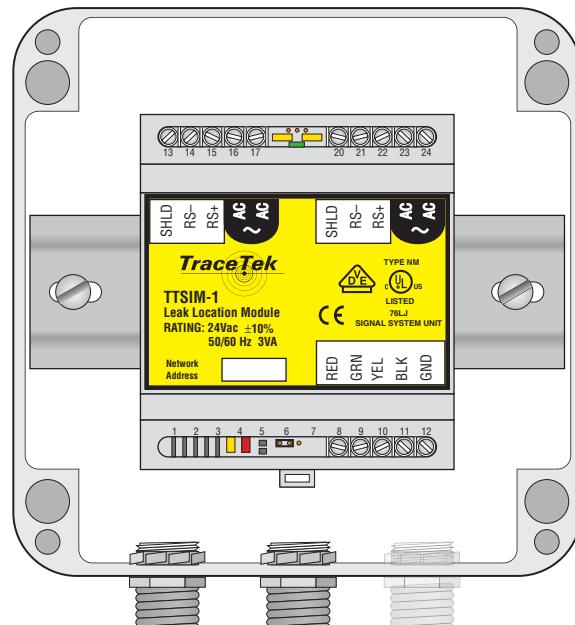


Figure 2. NEMA 4x Enclosure

TTSIM-1 Sensor Interface Module Installation/Operation Instructions

Power Supply Options:

The TTSIM-1 units require 24 Vac $\pm 10\%$ (21 to 27 Vac) 50/60 Hz. In most networks the operating voltage will be supplied from a step down transformer mounted near the TTDM alarm panel. Figure 3 shows typical wiring adequate for any network that will be monitored by a TTDM. For very large networks or very long telemetry cable runs, there may be too much voltage drop in the power/telemetry cable to power the entire network from one location. In those situations, a second transformer at the distant end of the system will be required. Be sure that each TTSIM-1 receives operating voltage from one and only one source.

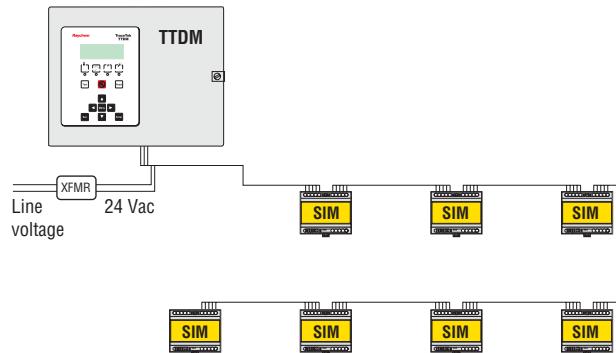


Figure 3. Power Supply to TTSIM units

Connections for Power and Telemetry

TTSIM-1 communicates all alarm and status messages via RS-485 twisted pair shielded telemetry. Two of the four conductors in the power/telemetry cable are used for telemetry and the other two wires are used to supply the operating voltage.

For all TTSIM-1 modules except the last one, there will be an incoming cable (from the TTDM or other host system) and an outgoing cable (to the next TTSIM-1).

- Use only TraceTek TT-RS485 telemetry cable (Belden 8722) or equal.
- Strip a sufficient amount of the jacket insulation and shielding to expose about 2.5 cm (1") of the four wires.
- Strip the primary wires to expose approximately 6 mm (1/4") of conductor and make the following connections: (see Figure 4)

Terminal	Color	Item	
13	—	Shield Drain Wire	
14	Black	RS-485 (-)	Shielded pair
15	Red	RS-485 (+)	
16	Green	24 Vac (no polarity)	
17	White	24 Vac (no polarity)	
20	—	Shield Drain Wire	
21	Black	RS-485 (-)	Shielded pair
22	Red	RS-485 (+)	
23	Green	24 Vac (no polarity)	
24	White	24 Vac (no polarity)	

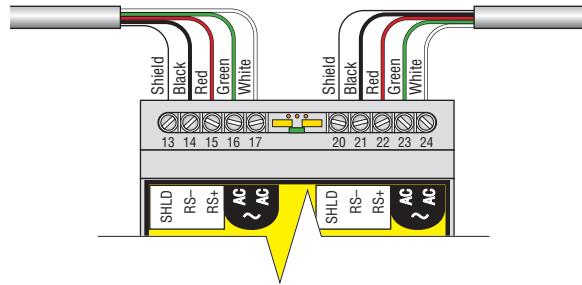


Figure 4. Power and Telemetry Connections

TTSIM-1 Sensor Interface Module Installation/Operation Instructions

Place the End Of Line Jumper in the correct position:

- On the last TTSIM in the circuit, place the jumper as shown in Figure 5a.
- On all other TTSIM's in the circuit, place the jumper as shown in Figure 5b.

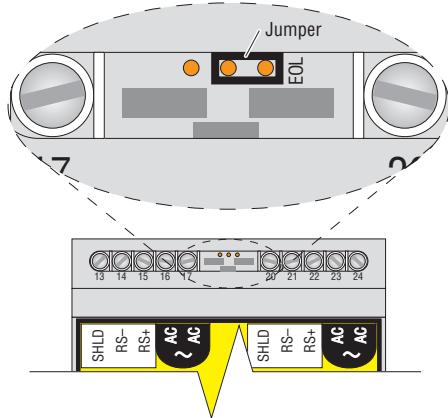


Figure 5a. End of Line Jumper for last TTSIM

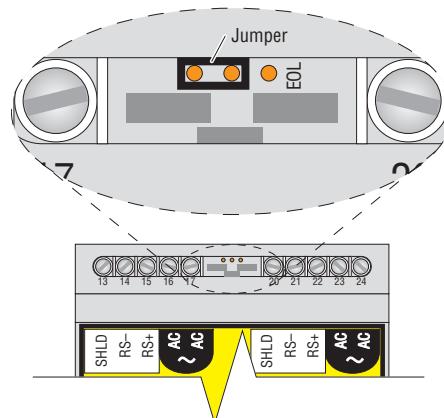


Figure 5b. End of Line Jumper for all other TTSIM's

Leader Cable Connections for Sensor

The TTSIM can be used with most of the TraceTek family of sensors including: TT1000, TT3000, TT5000 and TT5001 cables. Connect the TraceTek leader cable to the TTSIM as shown in Figure 6.

Terminal	Color	Item
8	Red	— Red / Green Sensor Cable Loop
9	Grn	
10	Yel	— Yellow /Black Sensor Cable Loop
11	Blk	
12	—	Wire to local ground point (optional)

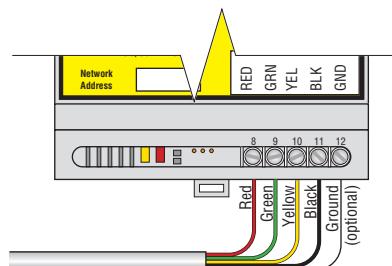


Figure 6. Sensing Cable Connections

Operating Instructions

Network Address Assignment

Each TTSIM in a TraceTek network must have a unique address in the range 001 to 127. The SIM board built into the TTDM is factory assigned address 001. All TTSIM units are shipped from the factory with their network address pre-set to a value above the range of valid addresses, in order to prevent communications conflicts during system startup and configuration. Each TTSIM must therefore be configured to its unique address before it can communicate with the TTDM or other host.

To set the TTSIM network addresses, repeat the following procedure for each TTSIM. Perform the complete procedure one TTSIM at a time:

- Place the TTSIM configuration jumper in the CFG position, as shown in Figure 7a.
- Using the TTDM or host system, assign the new TTSIM address (refer to the TTDM User Manual or the TraceTek System Integration Manual for instructions).
- Place the configuration jumper in the normal operating position, as shown in Figure 7b.
- Write the address in the space provided on the TTSIM cover.

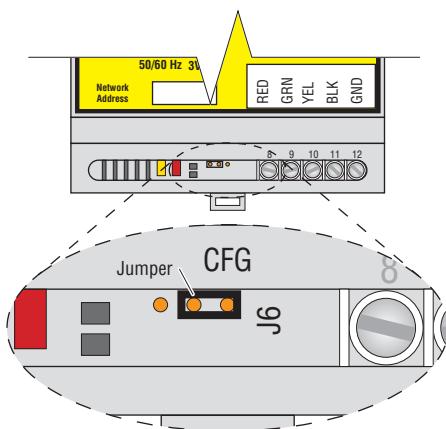


Figure 7a. Configuration Jumper in Configuration Position

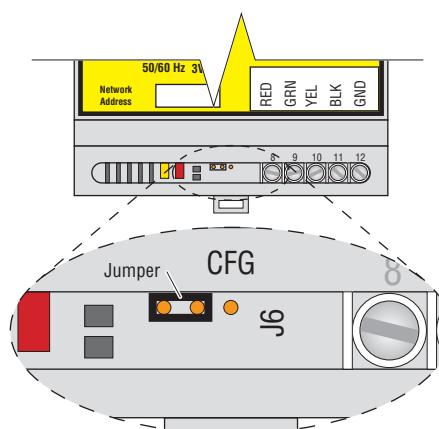


Figure 7b. Configuration Jumper Set for Normal Operation

TTSIM-1 Reset

In the event that the TTSIM-1 appears to be hung-up and unresponsive to the network it is possible to force a reset. To force a RESET of the TTSIM-1 processor, use a small flat blade screwdriver to momentarily short the pads shown in Figure 8.

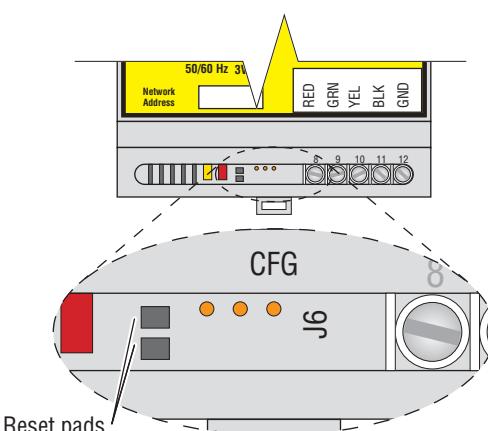


Figure 8. Reset Pads

TTSIM-1 Sensor Interface Module Installation/Operation Instructions

Maintenance and Troubleshooting

No user maintenance is required! There are no user adjustments or calibrations that can be performed in the field.

Each TTSIM-1 is tested and calibrated in the factory during production. An operating TTSIM-1 runs a continuous self check routine and reports any discrepancies to the TTDM host computer. If the TTSIM-1 or the network wiring fails in such a way that the TTSIM cannot communicate with the host, then the host reports the failure as a communications failure.

Status Indicators

There are 5 LED's on the TTSIM-1 circuit board to indicate: operating power, communications (inbound and outbound), sensor status (leak detected and trouble). See Figure 9 for locations and colors

Table 1 indicates various status conditions and possible corrective actions:

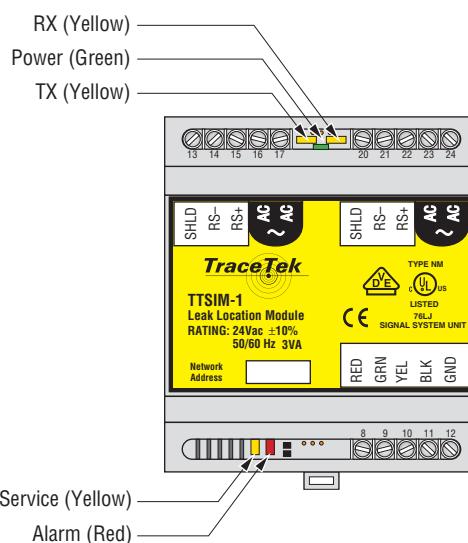


Figure 9. LED Locations

Table 1. TTSIM-1 LED Status Indications

POWER	TX	RX	ALARM	SERVICE	INDICATION
OFF	OFF	OFF	OFF	OFF	No power to unit. Check wiring, connections and power supply. Measure voltage at terminals 16 and 17. Should be 24 Vac $\pm 10\%$.
ON	FLASHING	FLASHING	SLOW FLASH	OFF	Normal Operation. No alarms or service requests. Alarm LED flashes once every 5 seconds to indicate normal operation.
ON	FLASHING	FLASHING	ON	OFF	Leak detected by sensor. Check sensor being monitored for leak or spill.
ON	FLASHING	FLASHING	OFF	FLASHING	Unit has detected a condition requiring outside attention. The flash sequence indicates the type of condition: 1 Flash Sensor cable break 2 Flashes Sensor cable loop imbalance 3 Flashes EPROM hardware error 10 Flashes Sensor cable contamination
ON	OFF	FLASHING	SLOW FLASH	OFF	Unit is not responding to TTDM or host. Re-initialize the SIM network on the TTDM (or host), and check the TTSIM address.
ON	OFF	OFF	OFF	OFF	Unit not receiving any communication from TTDM or host. Check network master unit and telemetry wiring and connections.

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